ONSITE TREATMENT





Amphidrome®



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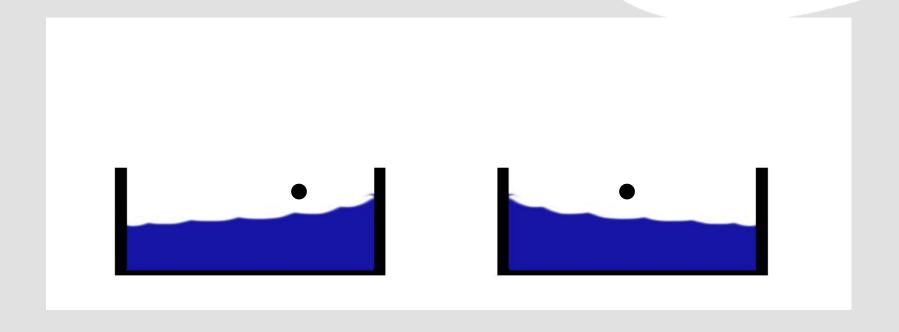
Agenda

- System Description
- Installation
- Locations
- Performance
- Questions



$Amphidrome^{\mathbb{R}}$

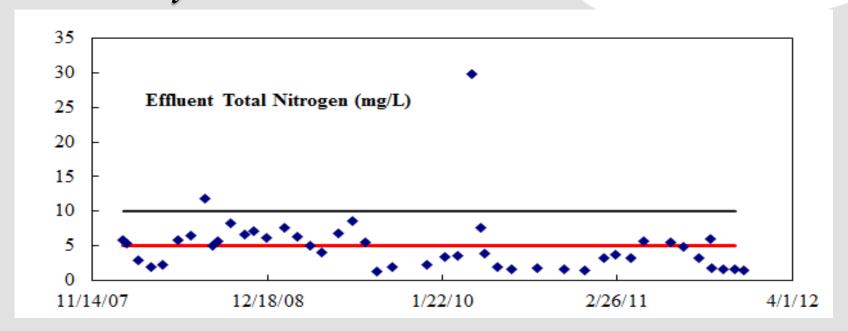
- Definition in Oceanography
 - The position in the ocean where the tide vanishes to zero





$Amphidrome^{\mathbb{R}}$

- Definition in Wastewater
 - A submerged attached-growth bioreactor
 (SAGB) in which the nitrogen vanishes to nearly zero



Amphidrome® Process Description

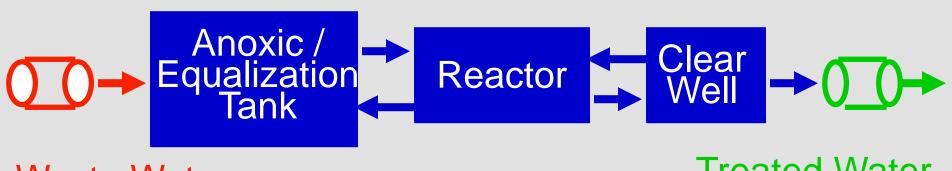
- Biological Nutrient Removal (BNR) Process
 - -TSS
 - $-BOD_5$
 - Total Nitrogen
 - Oil and Grease
- One Reactor
 - A submerged attached growth bioreactor (SAGB) operating in sequencing batch mode
 - SAGB is also commonly referred to as a BAF (biological aerated filter).

System Consists Of 2 Tanks And 1 Reactor

Anoxic / Equalization Tank

• Amphidrometm Reactor

Clear Well Tank



Waste Water

Treated Water



Anoxic/Equalization Tank



- Solids settling
- Sludge storage
- Secondary functions
 - Buffers the dissolved oxygen in the recycled flow
 - Mixes recycle with influent organic carbon to promote de-nitrification

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Main Reactor Function



- Media provides the surface area for biofilm growth
- Provides solids separation, eliminating the need for downstream clarification
- Intermittent aeration
 - Typically 3 minutes on 15 minutes off



Clearwell Function



- Stores batch volume
- Stores some fraction of backwash volume
- Contains backwash and effluent pumps (or PlusTM feed pumps)



Controls



Control Panel

- Touch Screen
- Remote Access
- Operator Can'tune' the system

Amphidrome® System Benefits

- Highest Level of Nitrogen Removal of any system available
- Low Visual Impact
- Not affected by air temperature as are trickling filters
- All effluent filtered through deep sand bed to protect SAS



Installation





Three-tank system















Where can you find us?

- New England
- Pennsylvania
- North Carolina
- Maryland
- Minnesota
- Internationally

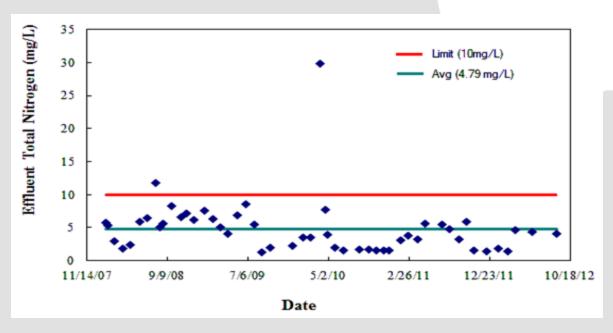




• Plant: Pleasant Bay Nursing Home

• Location: Brewster, MA

• Design Flow: 26,500 gpd



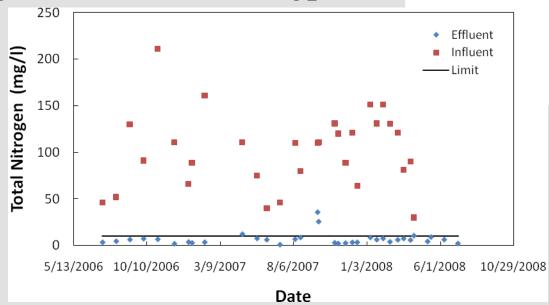
| | BOD ₅ | TSS | Total N |
|---------------------|------------------|----------|-----------|
| Permit Limit | 30 mg/L | 30 mg/L | 10 mg/L |
| Average | 5.07 mg/L | 6.3 mg/L | 4.79 mg/L |



• Plant: Daniel Hand High School

Location: Madison, CT

• Design Flow: 25,000 gpd



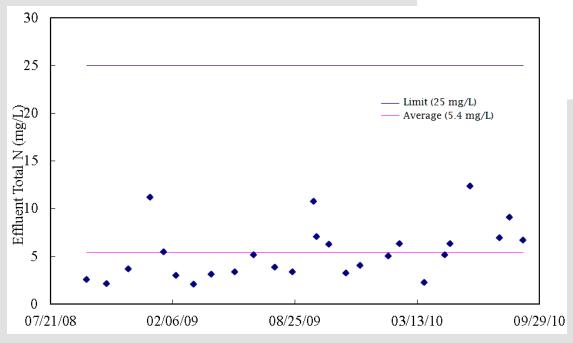
| | BIOCHEMICAL OXYGEN DEMAND | TOTAL SUSPENDED SOLIDS | TOTAL NITROGEN |
|--------------|------------------------------|---------------------------|-------------------|
| INFLUENT | 174 mg./L. | 137 mg./L. | 90 mg./L. |
| EFFLUENT | 9.5 mg./L. | 8.2 mg./L. | 6.8 mg./L. |
| PERMIT LIMIT | 30 mg./L. | 30 mg./L. | 10 mg./L. |



• Plant: Chili's Resturant

• Location: Hingham, MA

Design Flow: 7,670 gpd



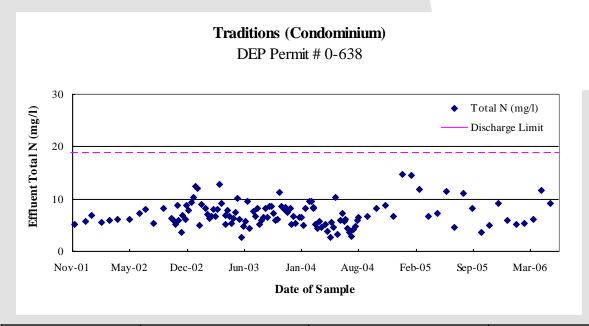
| | BOD ₅ | TSS | Total N |
|--------------|------------------|----------|----------|
| Permit Limit | 30 mg/L | 30 mg/L | 25 mg/L |
| Average | 4.9 mg/L | 8.2 mg/L | 5.4 mg/L |



• Plant: Traditions Condos

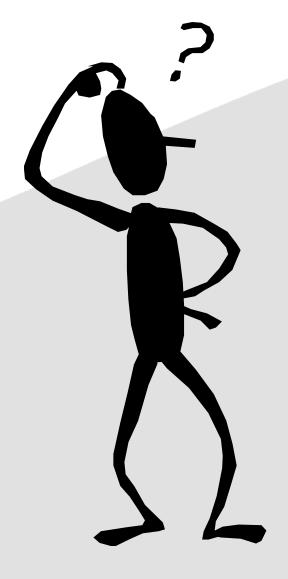
• Location: Wayland, MA

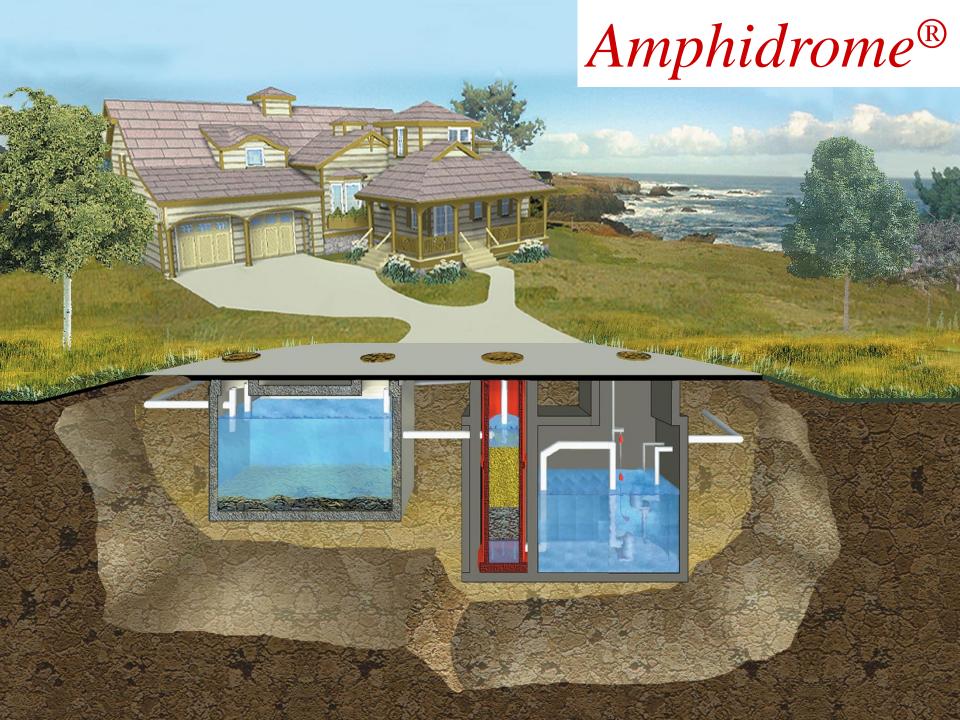
• Design Flow: 10,320 gpd



| | BIOCHEMICAL | TOTAL SUSPENDED | TOTAL |
|--------------|---------------|-----------------|-------------|
| | OXYGEN DEMAND | SOLIDS | NITROGEN |
| PERMIT LIMIT | 30 mg./L. | 30 mg./L. | 19 mg./L. |
| EFFLUENT | 10.22 mg./L. | 15.34 mg./L. | 7.04 mg./L. |

Questions





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Process Chemistry

Biochemical Transformations

$$-NH_4^+ + 3.30 O_2 + 6.708 HCO_3^- \Rightarrow 0.129 C_5H_7O_2N + 3.373 NO_3^- + 1.041 H_2O + 6.463 H_2CO_3$$
 (aerobic)

$$-NO_3^- + 0.324 C_{10}H_{19}O_3N \Rightarrow 0.226 N_2 + 0.710 CO_2 +$$

$$-0.087 \text{ H}_2\text{O} + 0.027 \text{ NH}_3 + 0.274 \text{ OH}^-$$
 (anoxic)



BNR - Process Chemistry

Oxidation of Carbonaceous BOD:

Oxidation:

 $COH + O_2 + Bacteria \Rightarrow CO_2 + other end products + energy organic matter$

Cell Synthesis:

COHNS $+ O_2 + Bacteria + energy \Rightarrow C_5H_7NO_2$ organic matter new bacterial cells

Endogenous Respiration

 $C_5H_7NO_2 + 5O_2 \Rightarrow 5CO_2 + NH_3 + 2H_2O + energy$



Process Chemistry

Oxidation of Nitrogen Based Compounds

$$NH_4^+ + 3/2 O_2 \implies NO_2^- + 2H_4^+ + H_2O$$

ammonium nitrite

Nitrosomonas Bacteria

$$NO_2^- + 1/2 O_2 \Rightarrow NO_3^-$$

nitrite nitrate

Nitrobacter

Overall Energy Reaction:

$$NH_4^+ + 2O_2 \Rightarrow NO_3^- + 2H_4^+ + H_2O$$

ammonium nitrate



Process Chemistry - Continued

•Reduction of Nitrite & Nitrate:

The nitrate reducing bacteria are facultative anaerobic heterotophs. Therefore, an organic carbon source is required. For the following equations methanol has been used as the carbon source.

First Energy Reaction:

$$6 \text{ NO}_{3}^{-} + 2 \text{ CH}_{3}\text{OH} \implies 6 \text{ NO}_{2}^{-} + 2 \text{ CO}_{2}^{-} + 4 \text{ H}_{2}\text{O}$$

nitrate methanol nitrite

Second Energy Reaction:

```
6 \text{ NO}_2^- + 3 \text{ CH}_3\text{OH} \Rightarrow 3 \text{ N}_2^- + 3 \text{ CO}_2^- + 3 \text{ H}_2\text{O}^- + 6 \text{ OH}_2^-
nitrite methanol nitrogen gas
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Process Chemistry - Continued

Heterotrophic Cell Synthesis:

$$3 \text{ NO}_3^- + 14 \text{ CH}_3\text{OH} + \text{CO}_2^- + 3 \text{ H}^+ \Rightarrow 3 \text{ C}_5\text{H}_7\text{O}_2\text{N} + \text{H}_2\text{O}$$

nitrate methanol Biomass

Overall Nitrate Removal

 $NO_{3}^{-} + 1.08 \text{ CH}_{3}\text{OH} + 3 \text{ H}^{+} \Rightarrow 0.065 \text{ C}_{5}\text{H}_{7}\text{O}_{2}\text{N} + 0.47 \text{ N}_{2} + 0.76 \text{ CO}_{2} + \text{H}_{2}\text{O}$ nitrate methanol Biomass